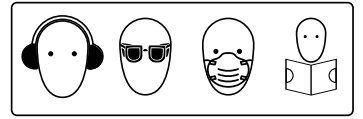


# Recon™ Side Plates



**⚠ WARNING:** This product must be installed in accordance with the instructions provided. Failure to do so could result in personal injury, damage to your vessel and/or poor product performance.

**⚠ WARNING:** Performing service or maintenance without first disconnecting the battery can cause product damage, personal injury, or death due to fire, explosion, electrical shock, or unexpected motor starting. Always disconnect the battery cables from the battery before maintaining, servicing, installing, or removing motor components.

## In the box

- 2x Recon™ side plates (1x port and 1x starboard) with 3x M5-0.8 x 14 screws and 3x retaining washers

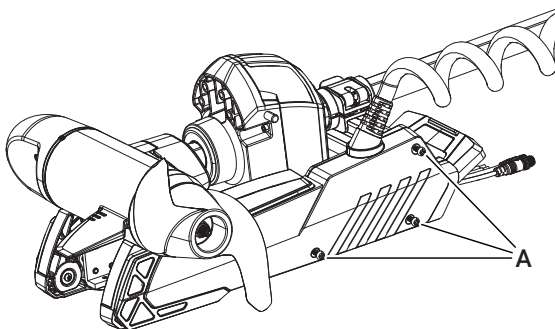
## Tools needed

- #2 Phillips screwdriver
- Torque wrench

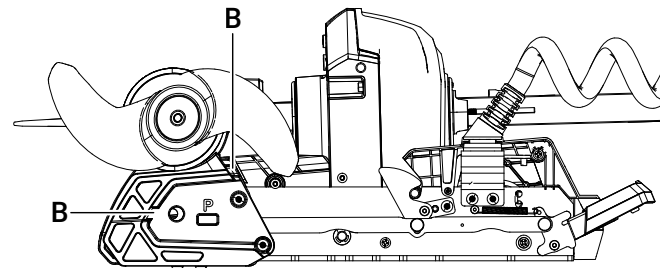
## Installation

To remove the existing side plates:

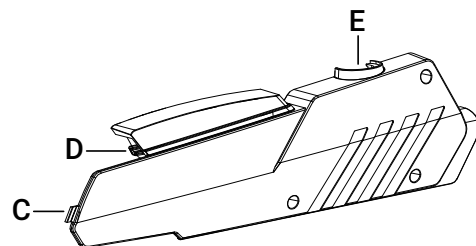
- 1 Disconnect the trolling motor power cable from the battery (or unplug the power cable if using a plug and receptacle).
  - 2 While your trolling motor is stowed or deployed, use a #2 Phillips screwdriver to loosen the side plate screws on both sides of the mount (A).
- **Note:** The screws are retained by washers.



- 3 Remove the side plates, taking care not to damage the locating tabs as they leave their slots (B).



- 4 To attach a new port side plate:
  - a Insert the front locating tab (C) into its locating slot.
  - b Gently apply pressure below the other locating tab (D) and flex it into its locating slot.
  - c Guide the strain relief (E) around the base of the coil cable.



- d Fasten the side plate screws and tighten to torque 1.69 Nm (15 in-lb).
- 5 To attach a new starboard side plate:
    - a Insert the locating tabs into their locating slots and gently attach the plate.
    - b Fasten the side plate screws and tighten to torque 1.69 Nm (15 in-lb).